

# **Machine Vision Based Systems**

Industrial Process Monitoring & Quality Control

**ProTIR** - Infrared Thermal Imaging System

**ThermalEye** – Thermography Monitoring System

**RKS300** – Rotary Kiln Monitoring System

**MCQC100** – Metal Coils Quality Control System









## **ProTIR**

# Infrared Thermal Imaging System for Continuous Temperature Monitoring

Based on high resolution thermal cameras and a specific software, ProTIR provides real radiometric images that measure temperature inside of furnaces, rotary kilns, coolers, incinerators and boilers in the steel, minerals, power generation and process industries.

In addition, ProTIR is also ideal for glass melt furnaces, steam reformer and cracker tube furnaces, enabling process control optimization, energy efficiency savings and prolonging the lifetime of the furnaces and reformer tubes.



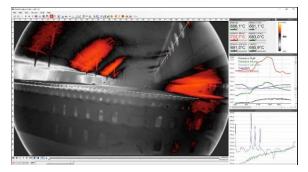
Power plant

With 86° viewing angle optic, our system provides accurate temperature information (from any of 367,000 live data points) of an extensive area with just a narrow opening in the wall.

Protected by a rugged protective housing and using a high-performance water-cooling system, ProTIR system resists up to 2.200 °C (3,992°F). In addition, our thermographic measurement solution provides a wide range of temperature measurement from 450°C to 1.800°C (842°F to 3.272°F).



ProTIR retractable system in boiler



ProTIR software

ProTIR software provides accurate data analysis along with automated alarm outputs and control for 24/7 monitoring, to instantly alert the user of any problems from the control room.

#### **Benefits**

- High-definition thermal images
- Radiometric images with accurate temperature information
- Flame shape optimization
- Process control optimization
- Energy efficiency savings
- Long term reliability
- Minimal maintenance
- 2 years warranty
- Automated alarm outputs
- OPC connection

## **Aplications**

- Rotary Kilns
- Reformer Furnaces
- Vertical Kilns
- Coolers
- Sintering Furnaces
- Glass Melt Tanks
- Reheating Furnaces
- Boilers

#### **Industries**

- Cement
- Glass
- Biomass

- Lime
- Refining
- Power Generation

- Steel
- Petrochemical

# **ThermalEye**

# Thermography Monitoring System

ThermalEye is a modular and flexible temperature monitoring system based in radiometric infrared cameras. The system is able to capture the temperature distribution of a surface in milliseconds with automatic detection of hot and cold spots.

ThermalEye system is ideal for different type of aplications such as monitoring the temperature outside of furnaces, boilers, glass metal tanks, etc. in order to prevent any damage to the refractory like cracks. ThermalEye system is also used for monitoring heat or gas leaks, the bottom ash hopper and the flare of furnaces, resulting in significant energy savings and improved plant safety.

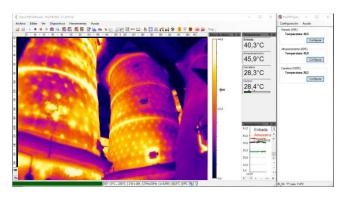
ThermalEye Software offers full remote control of all infrared cameras, different inspection zones configuration, recording functions and analysis of measured data.



ThermalEye infrared camera



ThermalEye monitoring a furnace



ThermalEye software

Different inspection zones configuration facilitates the parameters processing of each zone: emissivity, measurement temperatures, prealarms and alarms events, dimensions, etc. ThermalEye software offers recording functions and analysis of measured data. It includes email notification of alarms or alarms notification by digital outputs.

## **Benefits**

- 24/7 temperature monitoring of areas.
- Real time detection of hot and cold spots.
- Customized installation for temperature monitoring of large areas.
- Maintenance-free operation
- Recommended by leading insurers
- Modular expansion. The system can be expanded at any time with further cameras and workstations.

## **Aplications**

- Flare Stack Monitoring
- Glass Tank Retractory Monitoring
- Gas leak
- Air condition leak
- Coal storages
- Chemistry and Oil Production
- Waste/Recycling Facilities

- Wood Processing
- Fertilizer Storage
- Road Tunnels
- Conveyor Belts
- Biomass warehouses and silos
- Hazardous environments: flammable substances, ATEX classified zones

# Rotary Kiln Monitoring System

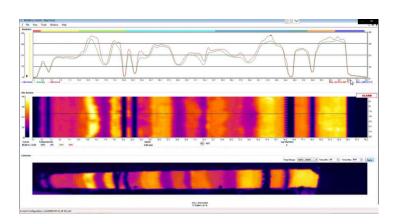
The thermal camera-based kiln shell monitoring system RKS300 monitors kiln shell and provides real-time inspection of the entire kiln length. It integrates hardware and software as a solution, allowing the detection and measurement of all hotspots on the kiln shell, even at an early stage.

With real time inspection at the highest resolution (up to 3.200 measuring points per line), the RKS300 purpose is to ensure proper kiln-shell safety and durability, optimize kiln efficiency and reduces the cost of maintenance due to damage and unscheduled downtime.

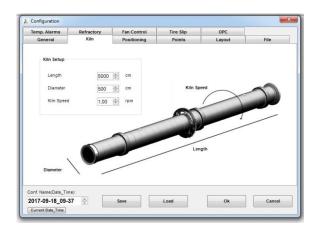


RKS300 system monitoring rotary kiln in cement plant

To withstand the aggressive environment that surrounds the system in a cement plant, the RKS300 is protected by a rugged protective housing that resists adverse conditions thanks to an air purge and an internal temperature control device. This keeps the thermal camera clean within a constant ambient temperature.



Real time inspection inside the kiln



Kiln parameters definition

#### **Benefits**

- Higher field of view for new larger kilns (up to 4 thermal cameras with 110° view angle)
- Higher resolution (up to 3.200 measuring point per line) for refractory detail
- High sensitivity to identify even the smaller temperature changes and hot spots
- Easy integration and communication of all data to Plant Control System
- Pre-wired and pre-tested for an easy installation
- Calibration checks are not required
- Fiber optic communication

#### **Industries**

- Cement
- Lime
- Zinc

# MCQC100

# Metal Coil Quality Control System

MCQC100 is an automated quality control system for surface defects detection, classification and visualization in cold-rolling mills.

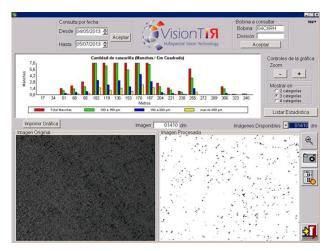
MCQC100 inspection is performed on a random sampling of the material surface. It provides an objective assessment of the product's surface quality and helps the operator in the fine adjustment of the production process.

The integration of the MCQC100 system in the architecture of the factory provides tools to assist Quality Personnel on making decisions and guide the optimization of the production process.

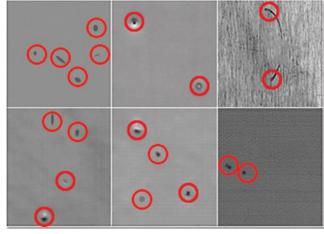


Detection of defects in metal coil surface

MCQC100 Software provides a reliable defect recognition and precise information on critical defects and their location. Furthermore, automated surface inspection with its defect classification helps to improve production quality and reduce quality costs.



MCQC100 Software



Detects detected in cold-rolled steel coils

#### **Benefits**

- Quality Control and inspection for all metals processed in continuous production lines: austenitic, ferrite and duplex stainless steels, aluminum, etc.
- Real time detection
- Defects classification by size and location on the inspected surface
- Reduction of claims and waste
- Process optimization

- Remote data access
- Easy maintenance
- Cost effective
- Automated quality grading
- Minimizes the need for manual inspection
- Objectivity, Flexibility, Scalability, Robust and Secure

#### **Industries**

Stainless steel
Aluminium
Paper

# **Focus customers**



















































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